

LEMOUNGO WORLD SARL(QINGDAO CHINA)

Quotation for Toilet soap production line (1000Kg/H)

1. Project:

1000kgs/h toilet soap and laundry soap production line

2. Capacity: 1000-1200kgs/h, products: 50-280g toilet soap and laundry soap

3. Condition of installation:

1). **Workshop space:** LxWxH 35x6x4.5m (for install the machines)

Floor bearing: >1000kg/m²

2). **Power:** Φ3x380V/50Hz
total: 160kw/h 200kva

3). **Recycle water:** 15M³/h <17°C

4). tools for installation

Lifting equipment: Weight lifting≥4000kg

Crow bar: many

Hopper: one

Grease: one

Adjustable spanner: need these size spanner, (8, 10, 12, and 16)

Welding machine and Welding electrode: one

Active (common) tool: many

Workers for installation: 8-10

4.Description :

This production line consists of soap mixer, three-roll mill, vacuum bar extruding machine, stamping machine, refrigerating unit, conveyer and working table

5.Specification of equipment:

1) Operation platform

Footbridge size: 2500x1200x800

Platform size:3000x2000x(900+800)(include rail)

The material is Q235 carbonic steel, easy for transport.

Weight: 2000kgs

2)Soap mixer

No.	Item	Parameters
1	Mixing capacity	200Kg/times
2	Cylinder diameter	Ø880mm
3	Mixing type	Z type
4	Working speed	35r/min
5	Power	18.5Kw
6	Outer dimension	3080*1200*1300mm
7	Weight	2000Kg
8	Raw material	The parts contacting soap are made of stainless steel



3) Three-roll mill

No.	Item	Parameters
1	Roll diameter	Ø405mm
2	Working length of roll	810mm
3	Working speed ratio	1:3:9
4	Power	18.5Kw
5	Outer dimension	2000*2000*1300mm
6	Weight	5600Kg

4) Vacuum bar extruding M/C

No.	Item	Parameters
1	Capacity	1000Kg/H
2	Screw diameter	Ø300mm
3	First rotary speed	18r/min
4	Power	18.5Kw
5	Second rotary speed	10-18r/min (electromagnetic regulating)
6	Power	22Kw
7	Outer dimension	4250*1450*2990mm
8	Weight	6500Kg
9	Raw material	Contacting parts are made of stainless steel



5) Conveyor

No.	Item	Parameters
1	Conveying capacity	1000Kg/h
2	Power	1.5Kw
3	Weight	1000Kg
4	Raw material	Contacting parts are made of stainless steel



6) Soap stamping machine

No.	Item	Parameters
1	Capacity	80-120bars/min
2	Weight of stamped soap	50-280G/bar
3	Power	4Kw
4	Outer dimension	3600*1510*1235mm
5	Weight	3000Kg



7) Freezer unit

No.	Item	Parameters
1	Capacity	8000Kcal/h
2	Freezing medium	R22
3	Freezing temperature	-17□
4	Steaming temperature	-23□
5	Power	8Kw
6	Outer dimension	1410x850x1200mm



8) Air chiller

No.	Item	Parameters
1	Capacity	6000Kcal/h
2	Freezing medium	R22
3	Freezing temperature	-17□
4	Steaming temperature	-23□
5	Power	8Kw
6	Weight	800Kg



9) Packing machine

No.	Item	Parameters
1	Capacity	80-150pc/min
2	Film max width	450mm
3	Max packing size	(45-210)*(10-110)*(5-30)mm
4	Power	≈4kw
5	Weight	850kgs
6	Raw material	Contacting parts are made of stainless steel



6. FOB Shanghai price(USD)

No.	Name	Qua.	Model	Unit price	Amount
1	Operating plane table	1		3,600.00	3,600.00
2	Toilet soap mixer(with air compressor)	1	CHJ-800	12,600.00	12,600.00
3	Three-roll mill	2	S-405	12,000.00	24,000.00
4	Vacuum bar extruding M/C	1	SYJ-1000	45,500.00	45,500.00
5	Conveyer	4	PSJ-400I	2,900.00	11,600.00
6	Stamping machine	1	XD-120	17,000.00	17,000.00

7	Freezer unit	1		9,200.00	9,200.00
8	Air chiller	1		9,200.00	9,200.00
9	Packing machine	1		23,500.00	23,500.00
10	Mould	1		For free	For free
Total price for toilet soap production line (1000Kg/h)			FOB China USD156,200.00		

The quotation is valid for 30 days after the issuing date.

7.Payment :

30% of the contract price will be paid by T/T as advance payment

70% of the contract price will be paid by T/T or irrevocable letter of credit at sight to reach the sellers 30 days prior to the time of shipment and remain valid for negotiation in China until the 21st day after the final date of shipment.

8.Shipment : 2 months since receipt of advance payment.

9. Stamping mould: we will supply one set stamping mould for free, if you need more, USD1000/set.

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